

## Thownfor Reliability Sixer

Increase your product yield and make tasty, flavorable, value-added products with the BIRO Model VTS-100 or Model VTS-500 Vacuum Tumblers. Both Tumblers have a $3 / 4 \mathrm{HP}$ vacuum pump motor that can evacuate the drum chamber quickly. The three stage timer on the VTS500 lets you program relax time into your tumbling cycle for products such as hams or bellies. The Run/jog controls let you position the drum for easy cleaning or unloading. Heavy duty casters let you do your tumbling virtually anywhere in your plant. The drain hole in the drum makes cleanup a snap. Improve your profit margin with value-added products from the BIRO VTS100 or the VTS-500 Vacuum Marinating Tumblers.


## MODEL SPECIFICATIONS

Model VTS-100


Model VTS-500


| Models | VTS-100 Vacuum Marinating Tumbler |  |  |  |  |  | VTS-500 Vacuum Marinating Tumbler |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Electrical | 115 Volts, 60 Cycle, 1 Phase has 8' Cord and Plug; 220Volts, $50 / 60$ Cycle, 1 Phase has 8' Cord, No Plug. |  |  |  |  |  |  |  |  |  |
| Construction | Stainless steel drum and frame. |  |  |  |  |  |  |  |  |  |
| Motors | Controls are NEMA 4X rated |  |  |  |  |  |  |  |  |  |
|  | MOTOR | HP | TYPE | KW | VOLTS | AMPS | HERTZ | PH | CODE | $\mathrm{EC}=$ Extra Cost <br> STD = Standard <br> OPDP = Open Drip Proof <br> TEFC = Totally Enclosed Fan Cooled |
|  | DRIVE | 3/4 | TEFC | . 56 | 115/230 | 12/6 | 60 | 1 | STD |  |
|  | PUMP | 3/4 | OPDP | . 56 | 115/230 | 12/6 | 60 | 1 | STD |  |
|  | DRIVE | $3 / 4$ | TEFC | . 56 | 220 | 7 | 50 | 1 | EC |  |
|  | PUMP | 3/4 | OPDP | . 56 | 220 | 7 | 50 | 1 | EC |  |
| Drum Capacity | $100 \mathrm{lbs} .(45.4 \mathrm{~kg})$ Maximum <br> 100 lbs. ( 45.4 kg ) Approximate, Optimum tumbling load. |  |  |  |  |  | 500 lbs . 227 kg ) Maximum <br> 440 lbs . (199 kg) Approximate, Optimum tumbling load. |  |  |  |
| Dump Height Less Lid | $30 "(762 \mathrm{~mm})$, Drum opening at 9 O'clock position. $25.75^{\prime \prime}(654 \mathrm{~mm})$, Drum opening at 6 O'clock position. |  |  |  |  |  | $24 "(609 \mathrm{~mm})$, Drum opening at 9 O'clock position. $21.125 "(536.6 \mathrm{~mm})$, Drum opening at 6 O'clock position. |  |  |  |
| Drive Motor | $3 / 4$ HP (.56kw) DC, Variable speed (0-14 RPM), 60:1 Transmission, TEFC (Totally Enclosed Fan Cooled). |  |  |  |  |  |  |  |  |  |
| Vacuum Pump | $3 / 4 \mathrm{HP}$ (.56kw), 60 cycle, 1 phase - 10 CFM - Rotary vane type |  |  |  |  |  |  |  |  |  |
| Timer | 0-50 Minute, Interval mode timer (dial). |  |  |  |  |  | 0-999 Min., Programmable multi-function timer w/ Time inhibit. |  |  |  |
| Tumble Speed | 0-14 RPM |  |  |  |  |  |  |  |  |  |
| Safety Standard | Photoelectric eye, for safety shut down. |  |  |  |  |  |  |  |  |  |
| Standard Features | $5 "$ Locking swivel casters • Drain cap wrench ${ }^{\bullet}$ External moisture trap with removal tool ${ }^{\bullet}$ Internal in-line vacuum filter ${ }^{\bullet} 1$ Extra filter element $8^{\prime}$ cord and plug $115 \mathrm{~V} \bullet 8^{\prime}$ cord NO plug $220 \mathrm{~V} \bullet 4$ Quick release toggle clamps on lid $\bullet$ Silicone lid gasket ${ }^{\bullet}$ Operating and Safety manual. |  |  |  |  |  |  |  |  |  |
| Options (EC) | 220-50-1 or 230-60-1 • Leg extensions • Stainless steel swivel locking (delrin bearing) casters with stainless steel (swivel plate) <br> ball bearings ${ }^{\bullet}$ Reverse switch momentary ${ }^{\bullet}$ Programmable multi-function timer ${ }^{\bullet}$ Stainless steel crimped fittings on hose ${ }^{\bullet}$ Protective enclosure for control panel • 1 HP Heavy duty vacuum pump. |  |  |  |  |  | 220-50-1 or 230-60-1 • Leg extensions • Stainless steel swivel locking (delrin bearing) casters with stainless steel (swivel plate) ball bearings ${ }^{\bullet}$ Reverse switch momentary ${ }^{\bullet}$ Stainless steel crimped fittings on hose $\cdot$ Protective enclosure for control panel <br> - 1 HP Heavy duty vacuum pump. |  |  |  |
| Certifications | N.S.F. |  |  |  |  |  | U.L. \& N.S.F. |  |  |  |
| Weight | Uncrated: 435 lbs. (198 kg) Approximate Crated: $640 \mathrm{lbs} .(290 \mathrm{~kg})$ Approximate |  |  |  |  |  | Uncrated: $645 \mathrm{lbs} .(293 \mathrm{~kg})$ Approximate Crated: 990 lbs. ( 449 kg ) Approximate |  |  |  |
| Dimensions Crated | $\mathrm{L}=72 "(1829 \mathrm{~mm}) \times \mathrm{W}=42 "(1067 \mathrm{~mm}) \times \mathrm{H}=53 "(1346 \mathrm{~mm})$. |  |  |  |  |  | $\mathrm{L}=96 "(2438 \mathrm{~mm}) \times \mathrm{W}=42 "(1067 \mathrm{~mm}) \times \mathrm{H}=57 \prime \prime(1448 \mathrm{~mm})$. |  |  |  |
| Allowable Workspace | A required minimum distance of 12 " from back of machine to nearest object must be maintained for rotating drum. |  |  |  |  |  |  |  |  |  |

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