

## Known for Reliability Since 1921

Increase your product yield and make tasty, flavorable, value-added products with the BIRO Model VTS-100 or Model VTS-500 Vacuum Tumblers. Both Tumblers have a <sup>3</sup>/<sub>4</sub> HP vacuum pump motor that can evacuate the drum chamber quickly. The three stage timer on the VTS-500 lets you program relax time into your tumbling cycle for products such as hams or bellies. The Run/jog controls let you position the drum for easy cleaning or unloading. Heavy duty casters let you do your tumbling virtually anywhere in your plant. The drain hole in the drum makes cleanup a snap. Improve your profit margin with value-added products from the BIRO VTS-100 or the VTS-500 Vacuum Marinating Tumblers.





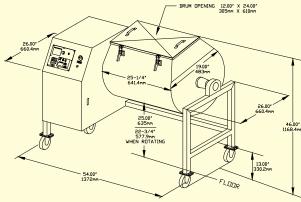
Optional- VTS-100/500 Quick Access Hinged (water-protected) Control Panel Cover -Recommended in water jet wash environments.

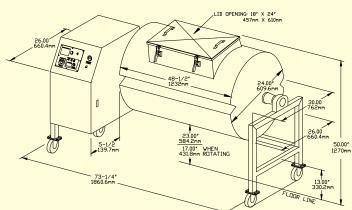


## MODEL SPECIFICATIONS

## Model VTS-100

Model VTS-500





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Models	VTS-100 Vacuum Marinating Tumbler							VTS-500 Vacuum Marinating Tumbler			
Electrical	115 Volts, 60 Cycle, 1 Phase has 8' Cord and Plug; 220Volts, 50/60 Cycle, 1 Phase has 8' Cord, No Plug.										
Construction	Stainless steel drum and frame.										
Motors	Controls are NEMA 4X rated										
	MOTOR HP TYPE KW VOLTS					AMPS	AMPS HERTZ PH COI			EC = Extra Cost	
	DRIVE	3/4	TEFC	.56	115/230	12/6	60	1	STD	STD = Standard	
	PUMP	3/4	OPDP	.56	115/230	12/6	60	1	STD	OPDP = Open Drip Proof	
	DRIVE PUMP	<sup>3</sup> / <sub>4</sub> <sup>3</sup> / <sub>4</sub>	TEFC OPDP	.56 .56	220 220	777	50 50	1	EC EC	TEFC = Totally Enclosed Fan Cooled	
Drum	100 lbs. (45.4 kg) Maximum 500 lbs. (227 kg) Maximum										
Capacity	100 lbs. (45.4 kg) Approximate, Optimum tumbling load.							440 lbs. (199 kg) Approximate, Optimum tumbling load.			
Dump Height	30" (762mm), Drum opening at 9 O'clock position.24" (609mm), Drum opening at 9 O'c										
Less Lid	25.75" (654mm), Drum opening at 6 O'clock position. 21.125" (536.6mm), Drum opening at 6 O'clock position										
Drive Motor	<sup>3</sup> / <sub>4</sub> HP (.56kw) DC, Variable speed (0-14 RPM), 60:1 Transmission, TEFC (Totally Enclosed Fan Cooled).										
Vacuum Pump	<sup>3</sup> / <sub>4</sub> HP (.56kw), 60 cycle, 1 phase - 10 CFM - Rotary vane type										
Timer	0-50 Minute, Interval mode timer (dial). 0-999 Min., Programmable multi-function timer w/ Time inhib										
Tumble Speed	0 - 14 RPM										
Safety Standard	Photoelectric eye, for safety shut down.										
Standard	5" Locking swivel casters • Drain cap wrench • External moisture trap with removal tool • Internal in-line vacuum filter • 1 Extra										
Features	filter element • 8' cord and plug 115V • 8' cord NO plug 220V • 4 Quick release toggle clamps on lid •										
	Silicone lid gasket • Operating and Safety manual.										
Options (EC)	220-50-1 or 230-60-1 • Leg extensions • Stainless steel swivel							220-50-1 or 230-60-1 • Leg extensions • Stainless steel swivel			
	locking (delrin bearing) casters with stainless steel (swivel plate)							locking (delrin bearing) casters with stainless steel (swivel plate)			
	ball bearings • Reverse switch momentary • Programmable							ball bearings • Reverse switch momentary • Stainless steel			
	multi-function timer • Stainless steel crimped fittings on hose •						• crin	crimped fittings on hose • Protective enclosure for control panel			
	Protective enclosure for control panel • 1 HP Heavy duty vacuum						ım	• 1 HP Heavy duty vacuum pump.			
	pump.										
Certifications	N.S.F.							U.L. & N.S.F.			
Weight	Uncrated: 435 lbs. (198 kg) Approximate							Uncrated: 645 lbs. (293 kg) Approximate			
D'	Crated: 640 lbs. (290 kg) Approximate							Crated: 990 lbs. (449 kg) Approximate			
Dimensions Crated	L = 72" (1829mm) x W = 42" (1067mm) x H = 53" (1346mm).							L = 96" (2438mm) x W = 42" (1067mm) x H = 57" (1448mm).			
Allowable Workspace	A required minimum distance of 12" from back of machine to nearest object must be maintained for rotating drum.										
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## BIRO MANUFACTURING COMPANY 1114 WEST MAIN STREET MARBLEHEAD, OH 43440-2099 U.S.A.

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om ITEM NO.: LIT-VTS-100/500-328 FORM NO.: Md VTS-100/500-328-12-15-4-B

All specifications contained herein are subject to change without notification.

Service is available from locations worldwide